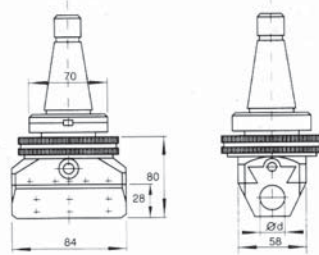
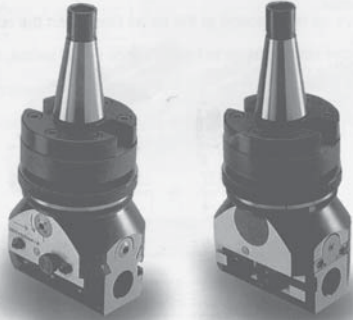




## BORING & FACING HEADS

### Universal Boring And Facing Master Head



It is construction with precision parts, freedom of selection feeding quantity, auto feed and stop. Processing range from 5mm to 250mm.

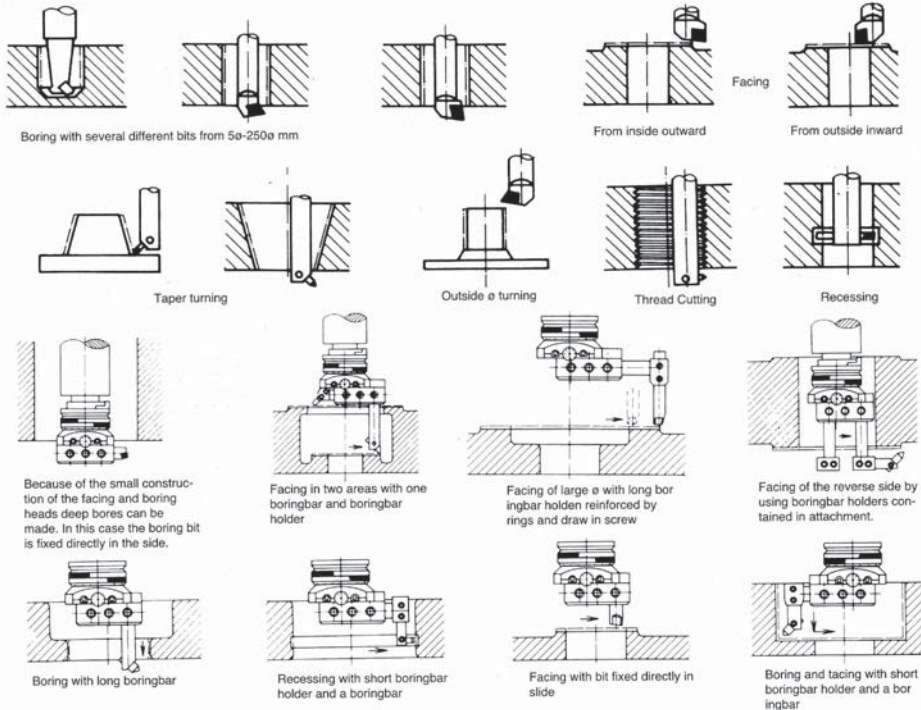
ORDER NO.	SHANK TYPE	DRAWBAR THEADS	
		S.A.E.	METRIC
VBHU-202	MT-3	MT-3	M10x1.5P
VBHU-203	MT-4	MT-4	M16x2.0P
VBHU-204	MT-5	MT-5	M16x1.5P
VBHU-205	R-8	R-8	n/a
VBHU-206	NT-30	NT-30	M12x1.75P
VBHU-207	NT-40	NT-40	M16x2.0P
VBHU-208	NT-50	NT-50	M24x3.0P

#### SPECIFICATION

ORDER NO.	ACTUAL SIZE	OVERING BAR HOLE SIZE	BORING BAR HOLE SIZE	CENTER DIST BETWEEN HOLES.	CROSS HOLE DIA	OFFSET
VBHU	84	100	18	23	18	15

Unit:mm

MTI-BF-HEAD (SHANKS EXTRA)



Because of the small construction of the facing and boring heads deep bores can be made. In this case the boring bit is fixed directly in the slide.

Facing in two areas with one boringbar and boringbar holder

Facing of large e with long boringbar holder reinforced by rings and draw in screw

Facing the reverse side by using boringbar holders contained in attachment.

Boring with long boringbar

Recessing with short boringbar holder and a boringbar

Facing with bit fixed directly in slide

Boring and facing with short boringbar holder and a boringbar